

Summary

This weld head is special designed for tube/ tube sheet inner bore TIG welding. It can weld tube OD ≥19mm carbon steel and stainless steel without wire feeding. It's compatible with Huaheng iOrbital5000 programmable digital welding power source to apply in chemical, food, medicine, heat exchanger, power plant, military and nuclear industries etc. to achieve precision TIG inner bore welding with high quality and repeatability.

ication
Carbon steel, stainless steel
≥Φ19
20~120
1~2.5
Tube insert, flush tube
Ф2.4
0.37-7.39
15
Ar
Water
≥300
11 (no cable)
570 x290x510

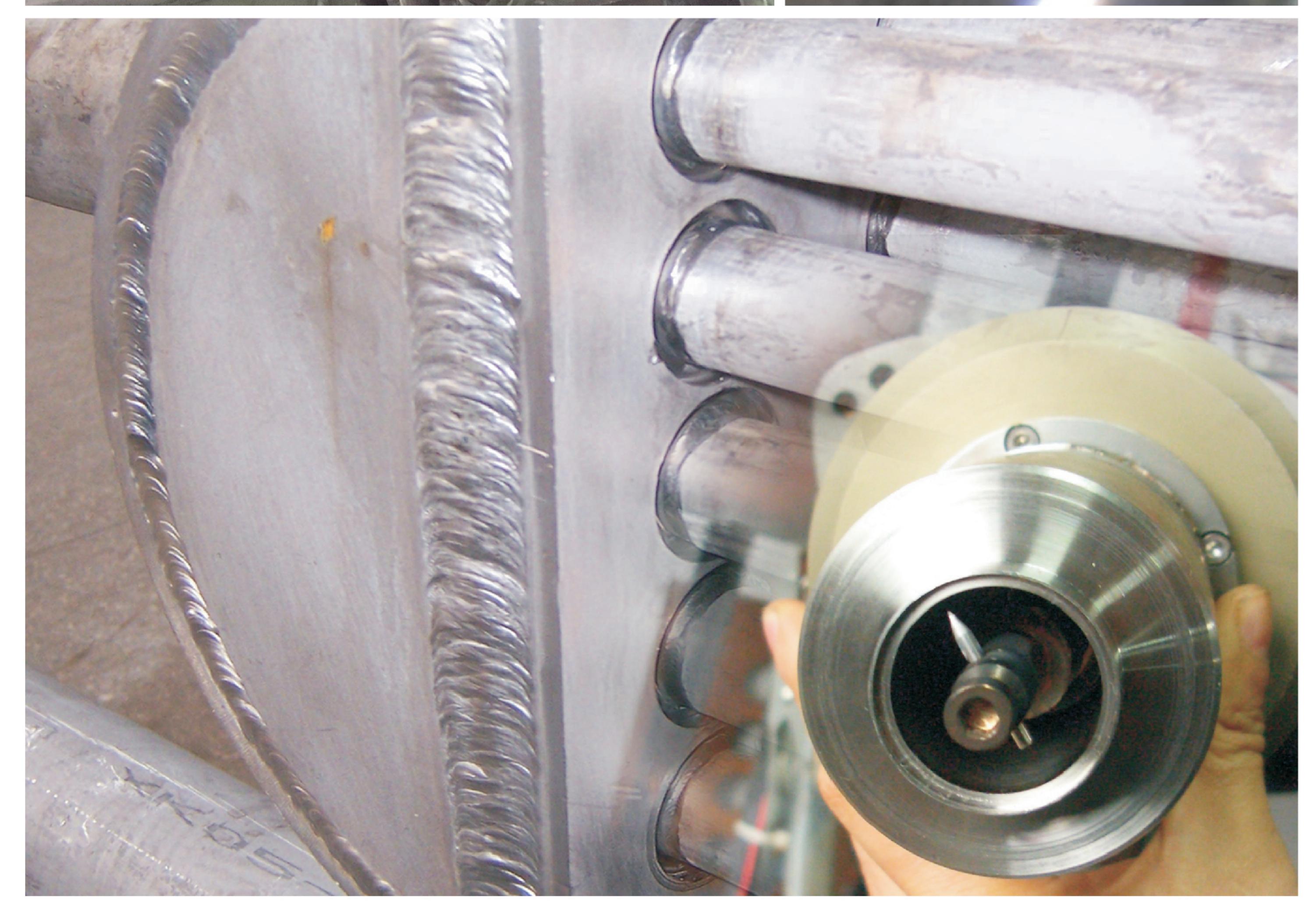
Performance characteristics

- Suitable for the heat exchanger inner tube to tube-sheet welding in petrochemical industry;
- Minimum inner diameter of d 19mm;
- Precise positioning, easy for operation;
- Suitable for carbon steel and stainless steel;
- Customization according to specific requirements.









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